

Appl. No. 10/821,432
Reply to Final Office Action of February 13, 2006

Attorney Docket No. 2003-0893/24061.148
Customer No. 42717

Listing of Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Canceled)
2. (Previously presented) The semiconductor device of claim 4 further comprising:
 - the source having a second edge and the drain having a second edge;
 - the gate having a second portion; and
 - a second deep trench structure located under the second portion of the gate and proximate to the second edge of the source and the second edge of the drain.
3. (Previously presented) The semiconductor device of claim 2 wherein the first edge of the source and drain are approximately parallel to the second edge of the source and drain, and wherein the first and second deep trench structures are approximately parallel to the first and second edges, respectively.
4. (Currently amended) A semiconductor device comprising:
 - a substrate including a source and drain, the source having a first edge and the drain having a first edge;
 - a body contact feature adjacent to the source;
 - a gate between the source and drain, the gate having a first portion; and
 - a first deep trench structure located directly under the first portion of the gate viewed in a direction from the gate to the substrate, and proximate to the first edge of the source and the first edge of the drain, wherein the first deep trench structure has a depth greater than 0.5 μm .
5. (Previously presented) The semiconductor device of claim 4 wherein the first deep trench

Appl. No. 10/821,432
Reply to Final Office Action of February 13, 2006

Attorney Docket No. 2003-0893/24061.148
Customer No. 42717

structure exhibits a geometry selected from the group consisting of a straight line, an angled line, a broken line, and a combination thereof.

6. (Previously presented) The semiconductor device of claim 4 further comprising:
an outside edge on the source;
an outside edge on the drain; and
the first deep trench structure having a length extending at least from the outside edge of the source to the outside edge of the drain.

7. (Previously presented) The semiconductor device of claim 4 wherein the first deep trench structure is substantially filled in with a material selected from the group consisting of silicon dioxide, silicon nitride, silicon oxynitride, a high k material, and a combination thereof.

8. (Previously presented) The semiconductor device of claim 4 wherein the substrate is made of a material selected from the group consisting of crystal silicon, polycrystalline silicon, amorphous silicon, germanium, diamond, silicon germanium, silicon carbide, gallium arsenic, indium phosphide, semiconductor on insulator, and a combination thereof.

9. (Previously presented) The semiconductor device of claim 4 wherein the device includes a strained MOS structure.

10. (Currently amended) ~~The semiconductor device of claim 4 further~~ A semiconductor device comprising:

a substrate including a source and drain, the source having a first edge and the drain having a first edge;
a gate between the source and drain, the gate having a first portion;
a first deep trench structure located directly under the first portion of the gate viewed in a

Appl. No. 10/821,432
Reply to Final Office Action of February 13, 2006

Attorney Docket No. 2003-0893/24061.148
Customer No. 42717

direction from the gate to the substrate, and proximate to the first edge of the source and the first edge of the drain, wherein the first deep trench structure has a depth greater than 0.5 μm ;

a neighboring semiconductor device; and

a first shallow trench isolation structure located between the semiconductor device and the neighboring semiconductor device.

11. (Original) The semiconductor device of claim 10 further comprising:

a second shallow trench isolation structure adjacent to the drain wherein the drain is situated between the first shallow trench isolation structure and the second shallow trench isolation structure.

12. (Original) The semiconductor device of claim 11 wherein the gate is extended to partially overlay the second shallow trench isolation structure.

13. (Canceled)

14. (Previously presented) The semiconductor device of claim 4 wherein the gate includes a gate electrode and a gate dielectric.

15. (Previously presented) The semiconductor device of claim 14 wherein the gate electrode is made of a material selected from the group consisting of doped polysilicon, metal, metal alloy, metal silicide, and a combination thereof.

16. (Previously presented) The semiconductor device of claim 14 wherein the gate dielectric is made of a material selected from the group consisting of silicon oxide, silicon oxynitride, a high k material, and a combination thereof.

Appl. No. 10/821,432
Reply to Final Office Action of February 13, 2006

Attorney Docket No. 2003-0893/24061.148
Customer No. 42717

17. (Previously presented) The semiconductor device of claim 4 wherein the first deep trench structure extends around the entire device.

18. (Canceled)

19. (Previously presented) The semiconductor device of claim 21 further comprising:
the source having a second edge and the drain having a second edge;
a second portion of the gate electrode extending past the second edge of the source and the second edge of the drain;
a second deep trench structure located under the second portion of the gate electrode and proximate to the second edge of the source and the second edge of the drain.

20. (Original) The semiconductor device of claim 19 wherein the first edge of the source is approximately parallel to the second edge of the source, the first edge of the drain is approximately parallel to the second edge of the drain, the first deep trench structure is approximately parallel to the first edges and the second deep trench structure is approximately parallel to the second edges.

21. (Currently amended) A semiconductor device comprising:
a substrate including a source and drain, the source having a first edge and the drain having a first edge;
a body contact feature adjacent to the source;
a gate electrode on the substrate and between the source and drain, a first portion of the gate electrode extending past the first edge of the source and the first edge of the drain; and
a first deep trench structure located directly under the first portion of the gate electrode viewed in a direction from the gate electrode to the substrate and proximate to the first edge of the source and the first edge of the drain, wherein the first deep trench structure has a depth

Appl. No. 10/821,432
Reply to Final Office Action of February 13, 2006

Attorney Docket No. 2003-0893/24061.148
Customer No. 42717

greater than 0.5 μm .

22. (Previously presented) The semiconductor device of claim 21 wherein the first deep trench exhibits a geometry selected from the group consisting of a straight line, an angled line, a broken line, and a combination thereof.

23. (Previously presented) The semiconductor device of claim 21 further comprising:
an outside edge on the source;
an outside edge on the drain; and
the first deep trench having a length extending at least from the outside edge of the source to the outside edge of the drain.

24. (Previously presented) The semiconductor device of claim 21 wherein the first deep trench structure is substantially filled in with a material selected from the group consisting of silicon dioxide, silicon nitride, silicon oxynitride, a high k material, and a combination thereof.

25. (Previously presented) The semiconductor device of claim 21 wherein the substrate is made of a material selected from the group consisting of crystal silicon, polycrystalline silicon, amorphous silicon, germanium, diamond, silicon germanium, silicon carbide, gallium arsenic, indium phosphide, semiconductor on insulator, and a combination thereof.

26. (Previously presented) The semiconductor device of claim 21 wherein the device includes a strained MOS structure.

27. (Currently amended) ~~The semiconductor device of claim 21 further~~ A semiconductor device comprising:

a substrate including a source and drain, the source having a first edge and the drain

Appl. No. 10/821,432
Reply to Final Office Action of February 13, 2006

Attorney Docket No. 2003-0893/24061.148
Customer No. 42717

having a first edge;

a gate electrode on the substrate and between the source and drain, a first portion of the gate electrode extending past the first edge of the source and the first edge of the drain;

a first deep trench structure located directly under the first portion of the gate electrode viewed in a direction from the gate electrode to the substrate and proximate to the first edge of the source and the first edge of the drain, wherein the first deep trench structure has a depth greater than 0.5 μm ;

a neighboring semiconductor device; and

a first shallow trench isolation structure located between the semiconductor device and the neighboring semiconductor device.

28. (Original) The semiconductor device of claim 27 further comprising:

a second shallow trench isolation structure adjacent to the drain wherein the drain is situated between the first shallow trench isolation structure and the second shallow trench isolation structure.

29. (Original) The semiconductor device of claim 28 wherein the gate is extended to partially overlay the second shallow trench isolation structure.

30. (Canceled)

31. (Previously presented) The semiconductor device of claim 21 further comprising:

a gate dielectric adjacent to the gate electrode.

32. (Previously presented) The semiconductor device of claim 21 wherein the gate electrode is made of a material selected from the group consisting of doped polysilicon, metal, metal alloy, metal silicide, and a combination thereof.

Appl. No. 10/821,432
Reply to Final Office Action of February 13, 2006

Attorney Docket No. 2003-0893/24061.148
Customer No. 42717

33. (Original) The semiconductor device of claim 31 wherein the gate dielectric is made of a material selected from the group consisting of silicon oxide, silicon oxynitride, a high k material, and a combination thereof.

34. (Previously presented) The semiconductor device of claim 21 wherein the first deep trench structure extends around the entire device.

35. (Canceled)

36. (Previously presented) The semiconductor device of claim 37 further comprising:
the source and drain each having a second edge parallel to their respective first edges;
a second portion of the gate electrode extending past the second edges of the source and the drain;
a second deep trench structure located under the second portion of the gate electrode and proximate to the second edges of the source and the drain.

37. (Currently amended) A semiconductor device comprising:
a substrate having a source and drain, having widths that are substantially equal and each having a first edge substantially located along a common line on the substrate;
a body contact feature adjacent to the source;
a gate electrode on the substrate and between the source and the drain, the gate electrode having a first portion extending past the first edge of the source and the first edge of the drain;
and
a first deep trench structure located directly under the first portion of the gate electrode viewed in a direction from the gate electrode to the substrate, the first deep trench structure parallel to the common line on the substrate and proximate to the first edge of the source and the

Appl. No. 10/821,432
Reply to Final Office Action of February 13, 2006

Attorney Docket No. 2003-0893/24061.148
Customer No. 42717

first edge of the drain, wherein the first deep trench structure is substantially deeper than 0.5 μm .

38. (Previously presented) The semiconductor device of claim 37 further comprising:

an outside edge on the source;

an outside edge on the drain; and

the first deep trench structure having a length extending at least from the outside edge of the source to the outside edge of the drain.

39. (Previously presented) The semiconductor device of claim 37 wherein the first deep trench structure is substantially filled in with a material selected from the group consisting of silicon dioxide, silicon nitride, silicon oxynitride, a high k material, and a combination thereof.

40. (Previously presented) The semiconductor device of claim 37 wherein the substrate is made of a material selected from the group consisting of crystal silicon, polycrystalline silicon, amorphous silicon, germanium, diamond, silicon germanium, silicon carbide, gallium arsenic, indium phosphide, semiconductor on insulator, and a combination thereof.

41. (Previously presented) The semiconductor device of claim 37 wherein the device includes a strained MOS structure.

42. (Currently amended) ~~The semiconductor device of claim 37 further~~ A semiconductor device comprising:

a substrate having a source and drain, having widths that are substantially equal and each having a first edge substantially located along a common line on the substrate;

a gate electrode on the substrate and between the source and the drain, the gate electrode having a first portion extending past the first edge of the source and the first edge of the drain;

a first deep trench structure located directly under the first portion of the gate electrode

Appl. No. 10/821,432
Reply to Final Office Action of February 13, 2006

Attorney Docket No. 2003-0893/24061.148
Customer No. 42717

viewed in a direction from the gate electrode to the substrate, the first deep trench structure parallel to the common line on the substrate and proximate to the first edge of the source and the first edge of the drain, wherein the first deep trench structure is substantially deeper than 0.5 μm ;

a neighboring semiconductor device; and

a first shallow trench isolation structure between the semiconductor device and the neighboring semiconductor device.

43. (Original) The semiconductor device of claim 42 further comprising:

a second shallow trench isolation structure adjacent to the drain wherein the drain is situated between the first shallow trench isolation structure and the second shallow trench isolation structure.

44. (Original) The semiconductor device of claim 43 wherein the gate is extended to partially overlay the second shallow trench isolation structure.

45. (Canceled)

46. (Previously presented) The semiconductor device of claim 37 further comprising:

a gate dielectric adjacent to the gate electrode.

47. (Previously presented) The semiconductor device of claim 37 wherein the gate electrode is made of a material selected from the group consisting of doped polysilicon, metal, metal alloy, metal silicide, and a combination thereof.

48. (Original) The semiconductor device of claim 46 wherein the gate dielectric is made of a material selected from the group consisting of silicon oxide, silicon oxynitride, a high k material, and a combination thereof.

Appl. No. 10/821,432
Reply to Final Office Action of February 13, 2006

Attorney Docket No. 2003-0893/24061.148
Customer No. 42717

49. (Previously presented) The semiconductor device of claim 37 wherein the first deep trench structure extends around the entire device.

50. (Previously presented) A semiconductor device comprising:

- a substrate including a first well of a first-type dopant and a second well of a second type dopant, the first well being disposed laterally adjacent the second well;

- a source formed in the first well and drain formed in the second well, the source having a first edge and the drain having a first edge;

- a gate electrode on the substrate and between the source and drain, a first portion of the gate electrode extending past the first edge of the source and the first edge of the drain;

- a current channel located in a region where the gate electrode extends beyond the first edge of the source and the first edge of the drain, the current channel allowing a leakage current to flow in the device; and

- a first deep trench structure formed partially in the first well and partially in the second well, located under the first portion of the gate electrode and proximate to the first edge of the source and the first edge of the drain, whereby the first deep trench structure is located close enough to the first edge of the source and the first edge of the drain to substantially eliminate the leakage current flow through the current channel.

51. (Previously presented) A method of manufacturing a microelectronic device, comprising:

- forming a substrate including a first well of a first-type dopant and a second well of a second type dopant, the first well being disposed laterally adjacent the second well;

- forming a source in the first well and a drain in the second well;

- forming a gate between the source and drain; and

- forming a deep trench structure partially in the first well and partially in the second well, underlying a portion of the gate and proximate to an edge of the source and drain.

Appl. No. 10/821,432
Reply to Final Office Action of February 13, 2006

Attorney Docket No. 2003-0893/24061.148
Customer No. 42717

52. (Previously presented) A semiconductor device comprising:

a substrate including a first well of a first type dopant and a second well of a second type dopant;

a source disposed in the first well and a drain disposed in the second well, the source having a first edge and the drain having a first edge;

a gate electrode between the source and drain; and

a deep trench structure located directly under the gate electrode, and proximate to the first edge of the source and the first edge of the drain.

53. (Currently amended) The semiconductor device of claim 52 wherein the deep trench is proximate to the first edge of the source and the first edge of the drain with a smaller distance relative to a ~~dimension~~ width of the source perpendicular to the first edge of the source.

54. (Previously presented) The semiconductor device of claim 52 wherein the deep trench is proximate to the first edge of the source and the first edge of the drain with a distance of about 0.5 μm .

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☐ **BLACK BORDERS**
- ☐ **IMAGE CUT OFF AT TOP, BOTTOM OR SIDES**
- ☐ **FADED TEXT OR DRAWING**
- ☐ **BLURRED OR ILLEGIBLE TEXT OR DRAWING**
- ☐ **SKEWED/SLANTED IMAGES**
- ☐ **COLOR OR BLACK AND WHITE PHOTOGRAPHS**
- ☐ **GRAY SCALE DOCUMENTS**
- ☒ **LINES OR MARKS ON ORIGINAL DOCUMENT**
- ☐ **REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY**
- ☐ **OTHER:** _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.